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2 CLAIMS:
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5 1. A rapid setting, controlled low strength composition of Class C fly ash
6 comprising hydrated lime in the amount of 0.1% to 15% by weight and an iron
7 chelating compound in the amount of from 0.01% to 5% by weight sufficient to
8 accelerate the hydration and set time of said fly ash.

9 2. A rapid setting, controlled low strength composition of Class C fly ash
10 comprising hydrated lime in the amount of 0.1% to 15% by weight of fly ash and an
11 iron chelating compound in the amount of from 0.01% to 5% by weight sufficient to
12 accelerate the hydration and set time of said fly ash, and a filler material in the amount
13 of 1:10 to 10:1 parts by weight.

14 3. A method by which the hydration and set time of a cementitious mixture
15 containing Class C fly ash is accelerated comprising the step of adding hydrated lime
16 in the amount of 0.1% to 15% by weight of and an iron chelating compound in the
17 amount of from 0.01% to 5% by weight cementitious material to said cementitious
18 mixture.

19 4. A rapid setting, controlled low strength composition of Class C fly ash
20 comprising a calcium source in the amount of 0.1% to 15% by weight and an iron
21 chelating compound in the amount of from 0.01% to 5% by weight sufficient to
22 accelerate the hydration and set time of said fly ash.

23 5. The composition of claim 4 wherein said source is quicklime.

1 6. The composition of claim 4 wherein said calcium source is selected from the
2 group consisting of calcium nitrate, calcium nitrite, calcium formate, calcium acetate,
3 calcium propionate, calcium lignosulfonate, calcium oxide, calcium hydroxide,
4 calcium hypochlorite, anhydrous calcium sulfate, calcium sulfate dihydrate, and
5 calcium sulfate hemihydrate.

6 7. The composition of claim 4 wherein said calcium source is a circulating
7 fluidized bed coal ash containing free lime in the amount of 0.25% to 70% by weight
8 of Class C fly ash.

9 8. The composition of claim 2 wherein said filler material is selected from the
10 group consisting of Class F fly ash, silica sand, dolomitic calcium carbonate sand,
11 limestone sand, expanded perlite, expanded styrofoam, bottom ash, slag, foundry sand,
12 expanded shale, clay, ground granite sand, pumice and gravel.

13 9. The composition of claim 4 wherein said iron chelating compound is selected
14 from the group consisting of an alkanolamine, a polymer of ethyleneimine, a block
15 copolymer containing polyethyleneimine segments, an amino-substituted polymer of
16 acrylic acid, the salt of an amino-substituted polymer of acrylic acid, a carboxyated
17 amine compound, a salt of a carboxyated amine compound, ethylenediaminetetraacetic
18 acid and salts thereof; nitrilotriacetic acid and salts thereof, an amine substituted
19 surfactant, an amine oxide substituted surfactant, and a guanidine salt.

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